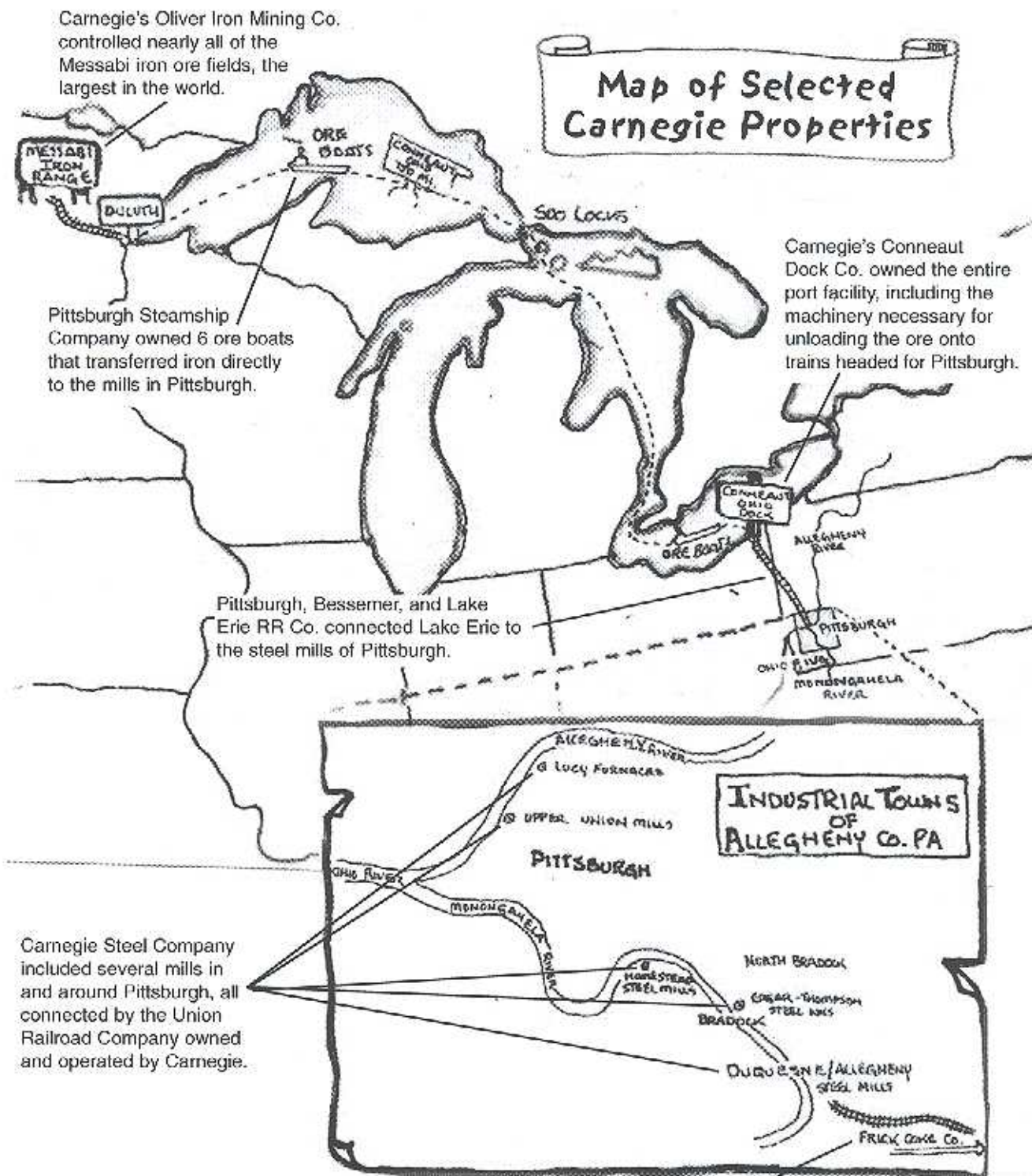


## Document G

Notes

**Source:** Map created from various sources. Artist, Robert Negronida.

**Document Note:** Vertical integration is control of the production process from raw material to manufacture and sale of finished product. Carnegie was a pioneer of this business technique.



Carnegie owned the Frick Coke fields. Coke is a fuel used to melt iron ore into molten iron which then is blasted with air to make steel.